

In the Claims:

1-14. (Canceled) without prejudice.

15. (Previously presented) A method of making a vibration table for concrete moulding machines used for making concrete blocks comprising a bed box for a vibrator including side plates, bed plates, and a top plate comprising ribs, forming parts of the vibration table, the ribs being on an upwards facing side of the top plate, reinforcing ribs on an underside of the top plate, a mounting flange on the underside of the top plate for fastening the bed box, the method comprising casting one or more of the parts comprising the bed box, the side plates, the bed plates, or the top plate are cast in at least one casting process, building the vibration table from a combination of cast and assembled single parts, casting the bed box for the vibrator in one casting process, assembling the top plate, forming the vibration table by fastening the bed box to the top plate, and fitting wear areas on the ribs with hardened wearing rails after machining.

16. (Previously presented) The method of making the vibration table of claim 15, wherein the assembled single parts are assembled by welding, and wherein the vibration table is formed by fastening the bed box finally to the top plate by bolts or by welding.

17. (Previously presented) The method of making the vibration table of claim 15, wherein the vibration table is built up by a combination of two cast and one welded individual parts, and wherein the top plate with the ribs are cast in a first casting process and the reinforcement ribs and the mounting flange are cast in a second casting process, and wherein the bed box is formed by welding the side plates, bed plates and the flange together, and wherein the vibration table is formed subsequently by a succeeding bolting/welding together of the said cast and welded parts.

18. (Previously presented) The method of making the vibration table of claim 15,

wherein the vibration table is cast as two individual parts, as the bed box for vibrator, which is constituted by side plates, bed plates and the flange, are cast in a first casting process, and wherein the top plate with ribs, consisting of the top plate with the ribs and the reinforcing ribs projecting down from the top plate and the mounting flange are cast in a second casting process, and wherein the vibration table is formed subsequently by bolting/welding together of the individual parts formed by the first casting process and the second casting process.

19. (Previously presented) The method of making the vibration table of claim 15, wherein the vibration table which is constituted by the top plate with a number of ribs and plates projecting down from the underside of the top plate, forming a four-edged box of which two opposite sides are bed plates, four pieces support holders, disposed close to each corner of the vibration table for mounting balance blocks and a balancing block, are cast in one and the same casting process.

20. (Previously presented) The method of making the vibration table of claim 15, and of the kind typically used for making concrete blocks for paving and erection of walls and including a bed box for a vibrator, consisting of side plates and bed plates and a top plate with ribs, consisting of a top plate the upwards facing side of which including ribs, and the underside of which includes reinforcing ribs at the sides of which opposite the underside a mounting flange is fitted for fastening bed box by a flange situated on it, wherein the individual parts included by the vibration table comprising the top plate, ribs, the side plates, the bed plates, the reinforcing ribs, the mounting flange and the flange are cast in at least one casting process.

21. (Previously presented) The method of making the vibration table of claim 15, wherein the vibration table is built up by a combination of cast and welded individual parts, as the bed box for vibrator, consisting of side plates, bed plates and the flange for securing the bed

box, is cast in a casting process, and where the top plate with ribs consisting of top plate with the ribs and the reinforcing ribs projecting down from the underside of the top plate and mounting flange are welded, and wherein the vibration table is formed by the bed box finally being fastened to the top plate with bolts or by welding.

22. (Previously presented) A vibration table for concrete moulding machines used for making concrete blocks for paving and erecting walls and including a bed box for a vibrator consisting of side plates, bed plates, flange, and a top plate with ribs, forming parts of the vibration table, an upwards facing side of the top plate including the ribs and an underside of the top plate including reinforcing ribs, a mounting flange on sides opposite the underside for fastening a bed box by a flange located on it, wherein one or more of the individual parts included in the vibration table comprising the top plate, the ribs, the side plates, the bed plates, the reinforcement ribs, the mounting flange and the flange, are constituted by at least one cast element and wherein wear areas on the ribs is provided with fitted hardened wearing rails after machining.

23. (Previously presented) The vibration table of claim 22, wherein the vibration table is constituted by a combination of cast and welded single parts, as the bed box for vibrator, consisting of side plates, bed plates and flange for fastening the bed box, is constituted by at least one cast element, and wherein the top plate with ribs, consisting of top plate with the ribs and the reinforcing ribs projecting down from the underside of the top plate and mounting flange is welded, and wherein the vibration table is formed by bolting/welding the bed box and the top plate.

24. (Previously presented) The vibration table of claim 22, wherein the vibration table is built up from a combination of two cast and one welded single parts, wherein the top

plate with the ribs are constituted by at least one cast first element and the reinforcement ribs and the mounting flange are constituted by at least one second cast element, and wherein the bed box is formed by welded side plates, bed plates and the flange, and the vibration table is formed by bolting/welding together of the said first and second cast elements and the welded part.

25. (Previously presented) The vibration table of claim 22, wherein the vibration table is constituted by at least two single elements, as the bed box for vibrator, which is constituted by side plates, bed plates and the flange, constitutes a first element, and where the top plate with ribs, consisting of the top plate with the ribs and of the reinforcing ribs projecting down from the underside of the top plate and the mounting flange, constitutes the second element, and wherein the vibration table is formed subsequently by bolting/welding together of the first and the second elements, respectively.

26. (Previously presented) The vibration table of claim 22, wherein the vibration table, which is constituted by a top plate with a number of ribs and plates projecting down from the underside of the top plate forming a four-edged box, of which two opposite sides are bed plates, four pieces support holders, disposed close to each corner of the vibration table for mounting balance blocks and a balancing weight block, is constituted by one element.